

DECLARATION OF PERFORMANCE

No: 18-EUS2-A4-HCR [EN]



Unique identification code of the product-type:

ESSVE Concrete screw EUS2 (carbon steel)

ESSVE Concrete screw EUSA4 ESSVE Concrete screw EUSHCR

Manufacturer: ESSVE Produkter AB BOX 7091 164 07 Kista Sweden

European Technical Assessment (ETA)	Intended use	Outer thread diameter and (drill) dimension [mm]	Article numbers
	Single anchor or anchor groups for use in structural applications	7,5(6)	
	under static or quasi-static actions in cracked and uncracked	10,6(8)	All article numbers in the
ETA-18/1138 (2019-02-13)	concrete. • Installation with adjustment (ETA Annex B 4)	12,6(10)	product group are covered
	Resistance to Fire for all embedment depths and dimensions	14,6(12)	by the ETA.
	Seismic resistance for maximum embedment depth	16,6(14)	

European Technical Assessment (ETA)	System of AVCP	European Assessment Document	Technical Assessment Body (TAB)	Notified Body (NB)
ETA-18/1138 (2019-02-13)	1	EAD 330232-00-0601, (2016-10)	Deutsches Institut für Bautechnik (DIBt)	2873 (FPC)
ETA-18/1138 (2019-02-13)	1	EAD 330011-00-0601, (2015-03)	Deutsches Institut für Bautechnik (DIBt)	2873 (FPC)



DECLARATION OF PERFORMANCE

No: 18-EUS2-A4-HCR [EN]



European Technical Assessment (ETA)	Essential characteristics	Declared performance		
	Characteristic resistance under static and quasi-static loading	ETA-18/1138 Annex C 1 & Annex C 2		
	Displacements (static and quasi-static loading)	ETA-18/1138 Annex C 3		
ETA-18/1138 (2019-02-13)	Characteristic resistance and displacements for seismic performance category C1	ETA-18/1138 Annex C 4		
	Reaction to fire	Class A1		
	Resistance to fire	ETA-18/1138 Annex C 5		

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer above.

Kista 2021-01-21

Viktor Bukowski

Product Manager – Concrete Fasteners

Signed for and on behalf of the manufacturer by:

[ETA attached as an appendix]





Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-18/1138 of 13 February 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

EUS2, EUSA4, EUSHCR

Mechanical fastener for use in concrete

ESSVE Produkter AB Esbogatan 14 164 74 KISTA SCHWEDEN

ESSVE plants

16 pages including 3 annexes which form an integral part of this assessment

EAD 330232-00-0601 EAD 330011-00-0601



European Technical Assessment ETA-18/1138 English translation prepared by DIBt

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European Technical Assessment ETA-18/1138 English translation prepared by DIBt

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Specific Part

1 Technical description of the product

The ESSVE Concrete Screw EUS2, EUSA4 and EUSHCR is an anchor in size 6, 8, 10, 12 and 14 mm made of galvanised steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 and C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 and C 2
Displacements (static and quasi-static loading)	See Annex C 3
Characteristic resistance and displacements for seismic performance category C1	See Annex C 4

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 5

Z5241.19 8.06.01-821/18



European Technical Assessment ETA-18/1138

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English translation prepared by DIBt

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 and EAD No. 330011-00-0601, the applicable European legal act is: [96/582/EC]. The system to be applied is: 1

Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 13 February 2019 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow Head of Department

beglaubigt: Tempel



Product and installed condition

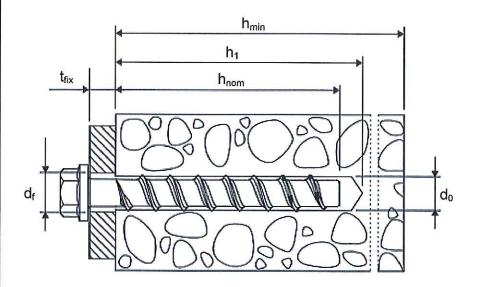
ESSVE concrete screw EUS2, EUSA4, EUSHCR



carbon steel



stainless steel A4 and HCR



 $\begin{array}{lll} d_0 & = & \text{nominal drill bit diameter} \\ h_{\text{nom}} & = & \text{nominal anchorage depth} \\ h_1 & = & \text{depth of the drill hole} \end{array}$

h_{min} = minimum thickness of member

 t_{fix} = thickness of fixture

d_f = diameter of clearance hole in the fixture

Product description Installed condition Annex A 1



Table A1: Materials and variants

part	name	Material								
1, 2,	Concrete screw	EUS2		EN ISO 4042:201	4:2017 galvanized acc. to 18 or zinc flake coating acc. to					
3, 4,		EUSA4			EN ISO 10683:2018 (≥ 5µm) 1.4401, 1.4404, 1.4571, 1.4578					
5, 6,		EUSHCR		1.4529	.437	1, 1.4576				
7, 8, 9,							EUS2, EUSA4, EUSHCR			
10, 11		nominal characte			fyk	[N/mm²]	560			
11		elongation at rup		ultimate strength	f _{uk}	[N/mm²] [%]	700 ≤ 8			
Vision in		•	1)	Anchor version v	vith c	onnection t	hread and hexagon socket			
4	and -	•	2)	Anchor version	vith c	onnection t SW7	hread and hexagon drive			
			3)	Anchor version v e.g. EUS2-HF 8)			agon head and TORX			
			4)	Anchor version			hexagon head			
		2, 5	5)	Anchor version			ad			
		200	6)	Anchor version			head			
		3	7)	Anchor version						
		20,	8)	Anchor version			ad			
			9)	Anchor version			t head and connection thread			
			10)	Anchor version v e.g. EUS2-E 6x5			e and connection thread			
			11)	Anchor version v e.g. EUS2-I 6x58			ad and hexagon drive			

ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Product descriptions	Annex A 2
Materials and variants	



Table A2: Dimensions and markings

Anchor size EUS2, EUSA4, EUSHCR		8			10					
		h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
Nominal embedment depth hno	m [[]]]]	[mm] 40	55	45	55	65	55	75	85	
Length of the anchor L ≤	[mm]	50				00				
Diameter of shaft d _k	[mm]	5		7,1		9,1				
Diameter of thread d _s	[mm]	7	,5	10,6			12,6			
Anchor size EUS2, EUSA4, EUSHCR		12				14				
		h _{nom1}	h _{nom2}	h _{nom}	3	h _{nom1}	h _{nom}	2	h _{nom3}	
Nominal embedment depth h _{nom} [mm]		65	85	100		75	100		115	
Length of the anchor L ≤	[mm]	50								
Diameter of shaft d _k	[mm]	11,1				13,1				
Diameter of thread d _s	[mm]	14,6				16,6				



Marking: EUS2

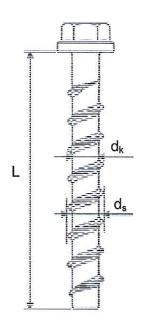
Anchor size: 10
Length of the anchor: 100
Identification code: TSM



EUSA4
Anchor size: 10
Length of the anchor: 100
Identification code: TSM
Material: A4



EUSHCR
Anchor size: 10
Length of the anchor: 100
Identification code: TSM
Material: HCR



ESSVE concrete screw	EUS2,	EUSA4,	EUSHCR
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Product descriptions

Dimensions and markings

Annex A3

English translation prepared by DIBt



Intended use

Anchorages subject to:

- static and quasi-static loads, all sizes and all embedment depth.
- Used for anchorages with requirements related to resistance of fire, all sizes and all embedment depth,
- used for anchorages with seismic actions category C1, sizes 8-14 for maximum embedment depth hnom3.

Base materials:

- reinforced and unreinforced concrete without fibres according to EN 206:2013,
- strength classes C20/25 to C50/60 according to EN 206:2013.
- cracked and uncracked concrete.

Use conditions (Environmental conditions):

- The anchor may only be used in dry internal conditions: All screw types,
- Structural subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition no particular aggressive conditions exits: screw types made of stainless steel with marking A4.
- Structural subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition if particular aggressive conditions exits: screw types made of stainless steel with marking HCR.
 - Note: Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work,
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored.
 The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.),
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055,
- The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B 2, Table B1.

Installation:

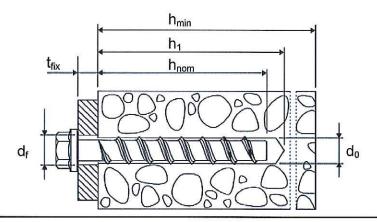
- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole
 or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique
 tension load it is not the direction of the load application.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.
- The drill hole may be filled with injection mortar.
- Adjustability according to Annex B 4: sizes 8-14, all anchorage depths.

ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Intended use	Annex B 1
Specifications	



Table B1: Installation parameters

Anchor size EUS2, EUSA4, EUSHCR				6 8			10					
Nominal embedment depth h _{nom} [mm]		h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}		
			40	55	45	55	65	55	75	85		
Nominal drill bit diameter	al drill bit diameter d ₀ [mm]			3		8			10			
Cutting diameter of drill bit	d _{cut} ≤	[mm]	6,40			8,45		8,45		10,45		
Depth of drill hole	h ₁ ≥	[mm]	45	60	55	65	75	65	85	95		
Diameter of clearing hole in the fixture	d _f ≤	[mm]	8			12			14			
Installation torque for version with connection thread	T _{inst} ≤	[Nm]	10		20		40					
Impact screw driver max. capacity		[Nm]	Ma 16		ue acco	ue according to manufa 300			acturer's instructions 400			
Anchor size EUS2, EUSA4, EUSHCR			12					14				
Nominal embedment depth h _{nom} [ı	nm]		h _{nom}	ı h	nom2	h _{nom3}	h _{nom}	Charles durante	om2	h _{nom3}		
Nominal drill bit diameter	d ₀	[mm]		124	12	0.55.00	14					
Cutting diameter of drill bit	d _{cut} ≤	[mm]	12,50			2,50		14	4,50			
Depth of drill hole	h₁ ≥	[mm]	75		95	110	85	1	10	125		
Diameter of clearing hole in the fixture	d _f ≤	[mm]			16		18					
Installation torque for version with connection thread	T _{inst} ≤	[Nm]			60		80					
Impact screw driver max. capacity		[Nm]	Ma				manufacturer's instructions 650					
		-			650			6	อบ			



ESSVE	concrete	screw	EUS2,	EUSA4,	EUSHCR

Intended use

Installation parameters

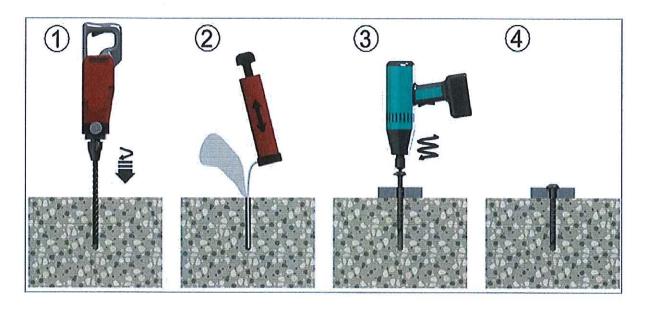
Annex B 2



Table B2: Minimum thickness of member, minimum edge distance and minimum spacing

Anchor size EUS2, EUSA4, EUSHCR				6		8 10					
Nominal embedment depth h _{nom} [mm]			h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
			40	55	45	55	65	55	75	85	
Minimum thickness of h _{min} [mm]		1	00	1	100		100	130	130		
Minimum edge distance	C _{min}	[mm]	40		40	5	0	50			
Minimum spacing	S _{min}	[mm]	40		40	5	50		50	50	
Anchor size EUS2, EUSA4, EUSH(CR			12				14			
			h _{nom1}	h _{nom2}	h _{nom}	h _{nom3} h _{nom1}		h _{nom2}		1 _{nom3}	
Nominal embedment de	ptn n _{nor}	_n [mm]	65	85	100		75	100		115	
Minimum thickness of member	h _{min}	[mm]	120	130	150		130	150	ROMENTAL AND THE	170	
Minimum edge distance c _{min} [mm]		5	0	70		50		70			
Minimum spacing	S _{min}	[mm]	5	0	70		50		70		

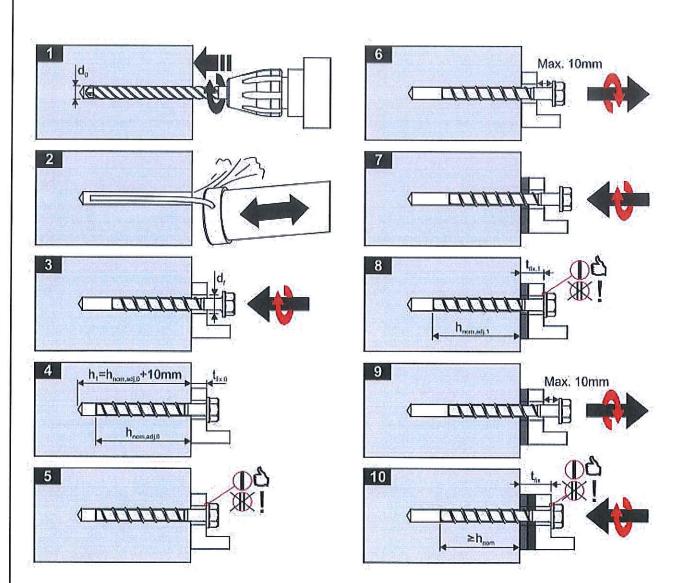
Installation instructions



ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Intended use	Annex B3
Minimum thickness of member, minimum spacing, minimum edge distance and installation instructions	







Installation instructions

The anchor may be adjusted maximum two times while the anchor may turn back at most 10 mm. The total allowed thickness of shims added during the adjustment process is 10mm. The final embedment depth after adjustment process must be equal or larger than hnom.

ESSVE concrete screw EUS2, EUSA4, EUSHCR Annex B4 Intended use Installation instruction for adjustability



<u>Table C1: Characteristic values for design method A according to</u> <u>EN 1992-4 for anchor size 6, 8 and 10</u>

Anchor size EUS2, EUSA	4, EUSHCR			6			8			10	
Nominal embe	edment depth hno	m [mm]		h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
steel failure	oad	40	55	45	55	65	55	75	85		
		N _{Rk,s}	[kN]	14,	n		27,0		distant.	45,0	
characteristic	load	V _{Rk,s}	[kN]	7,0		13,		17,0	22,5	34,	0
Characteristic	loau	k ₇	[-]	0,8		10,	0,8	17,0	22,0	0,8	,0
		M ⁰ _{Rk,s}	[Nm]	10,			26,0			56,0	
pull-out failu	re	IVI RK,S					20,0	for inter		30,0	
	tension load in	N _{Rk,p}	[kN]	2,0	4,0	5,0	9,0	12,0	9,0	≥ N ^o	Rk,c
	tension load in ncrete C20/25	$N_{Rk,p}$	[kN]	4,0	9,0	7,5	12,0	16,0	12,0	20,0	26,0
increasing factor for N _{Rk,p}			C30/37	1,22							
		Ψ_{c}	C40/50	1,41							
TOT TVRK,p			C50/60	1,58							
concrete cor	e and splitting	failure									
effective anch	orage depth	h _{ef}	[mm]	31	44	35	43	52	43	60	68
factor for	cracked	K _{cr,N}	[-]				7,7				
iactor for	uncracked	k _{ucr,N}	[-]				11,0				
concrete	spacing	S _{cr,N}	[mm]				3 x h	ef			
cone failure	edge distance	C _{cr,N}	[mm]				1,5 x ł	1 _{ef}			
splitting	spacing	Scr,Sp	[mm]	120	160	120	140	150	140	180	210
failure	edge distance	C _{cr,Sp}	[mm]	60	80	60	70	75	70	90	105
installation factor		γinst	[-]				1,0				3
concrete pry	out failure (pry-	out)									
k-Factor		k ₈	[-]			1,0				2,0)
concrete edg	je failure										
effective lengt	th of anchor	I _f = h _{ef}	[mm]	31	44	35	43	52	43	60	68
outside diame	eter of anchor	d _{nom}	[mm]	6			8			10	<u> </u>

ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Performances	Annex C1
Characteristic values for size 6, 8 and 10	



Table C2: Characteristic values for design method A according to EN 1992-4 for anchor size 12 and 14

Anchor size EUS2, EUSA	4, EUSHCR				12			14			
Nominal emb	edment depth h _{nor}	n [mm]		h _{nom1}	h _{nom2} 85	h _{nom3} 100	h _{nom1}	h _{nom2}	h _{nom3}		
steel failure	for tension- and	shear I	oad								
characteristic load		N _{Rk,s}	[kN]	67,0 94,0							
		V _{Rk,s}	[kN]	33,5	42,	0		56,0			
		k ₇	[-]		0,8			0,8			
		M ⁰ _{Rk,s}	[Nm]		113,0			185,0			
pull-out failu	ire						20				
characteristic tension load in cracked concrete C20/25		$N_{Rk,p}$	[kN]	12,0	≥ N ⁰			≥ N ⁰ _{Rk.c}			
characteristic tension load in uncracked concrete C20/25		$N_{Rk,p}$	[kN]	16,0	= 14	KK,C		≥ IN Rk,c			
increasing factor for N _{Rk.p}			C30/37	1,22							
		Ψc	C40/50	1,41							
TOT TVRK,p			C50/60			1,5	8	3			
concrete cor	ne and splitting	failure									
effective ancl	norage depth	h _{ef}	[mm]	50	67	80	58	79	92		
factor for	cracked	k _{cr,N}	[-]	7,7							
Iacioi ioi	uncracked	k _{ucr,N}	[-]			11,	0				
concrete	spacing	S _{cr,N}	[mm]			3 x	h _{ef}				
cone failure	edge distance	C _{cr,N}	[mm]			1,5 x	h _{ef}				
splitting	spacing	S _{cr,Sp}	[mm]	150	210	240	180	240	280		
failure	edge distance	C _{cr,Sp}	[mm]	75	105	120	90	120	140		
installation factor γ_{ins}		γinst	[-]			1,0	ס				
concrete pry	out failure (pry-	out)									
k-Factor		k ₈	[-]	1,0	2,0)	1,0	2,0	0		
concrete ed	ge failure										
effective leng	th of anchor	I _f = h _{ef}	[mm]	50	67	80	58	79	92		
outside diame	eter of anchor	d _{nom}	[mm]		12			14	a -		

ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Performances	Annex C 2
Characteristic values for size 12 and 14	



Table C3: Displacements under tension load

Anchor EUS2, E	size USA4, EUSHO	CR			6		8	10				
Nominal embedment depth h _{nom} [mm]			h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}		
tension load		N	[kN]	0,95	1,9	2,4	4,3	5,7	4,3	7,9	9,6	
Cracked concrete displacement	δ_{N0}	[mm]	0,3	0,6	0,6	0,7	0,8	0,6	0,5	0,9		
	displacement	δ∞	[mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2	
un-	tension load	N	[kN]	1,9	4,3	3,6	5,7	7,6	5,7	9,5	11,9	
cracked	allanlanamant	δ _{N0}	[mm]	0,4	0,6	0,7	0,9	0,5	0,7	1,1	1,0	
	ncrete displacement	δ _{N∞}	[mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2	
Anchor EUS2, E	size USA4, EUSHO	R			12				14			
	embedment de	Kara Ing	m [mm]	h _{nom1}	h _{nom2}	h _{nom}	h _{nom3} h _{nom1}		h _{nom2}		1 _{nom3}	
	tension load	N	[kN]	5,7	9,4	12,3		7,6	12,0	12,0 15,1		
Cracked concrete	dia dia da da da da	δ _{N0}	[mm]	0,9	0,5	1,0		0,5	0,8		0,7	
concrete displacement		δ∞	[mm]	1,0	1,2	1,2		0,9	1,2		1,0	
un-	tension load	N	[kN]	7,6	13,2	17,2		10,6	16,9		21,2	
cracked	dianlesement	δ _{N0}	[mm]	1,0	1,1	1,2		0,9	1,2		0,8	
concrete	displacement	δ _{N∞}	[mm]	1,0	1,2	1,2		0,9	1,2		1,0	

Table C4: Displacements under shear load

Anchor size EUS2, EUSA4, EUSHCR			6		8	3 10					
Nominal embedment depth h _{nom} [mm]			h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
			40	55	45	55	65	55	75	85	
shear load	٧	[kN]	3	,3		8,6			16,2		
δ _{V0} [mm]		1,	55		2,7			2,7			
displacement	displacement $σ_{V∞}$ [mm]		3,	10	4,1 4,3						
Anchor size EUS2, EUSA4, EU	ISHCR			12			14				
Nominal embedmer	at donth h	[mm]	h _{nom1}	h _{nom2}	h _{nom}	3	h _{nom1}	h _{nom}	2	h _{nom3}	
Nominal embedniei	it depth n _{noi}	m [IIIIII]	65	85	100		75	100		115	
shear load	٧	[kN]		20,0			30,5				
dianlessment	δ _{V0}	[mm]		4,0				3,1			
displacement	δ _{∨∞}	[mm]		6,0				4,7			

ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Performances	Annex C 3
Displacements under tension and shear loads	

Z5239.19 8.06.01-821/18



Table C5: Characteristic values for seismic category C1

Anchor size EUS2, EUSA	4, EUSHCR			8	10	12	14			
Nominal ombo	dmont donth h	[mm]			h	nom3				
Nominal embedment depth h _{nom} [mm]				65	85	100	115			
steel failure	for tension- and	shear loa	d							
characteristic load		N _{Rk,s,eq}	[kN]	27,0	45,0	67,0	94,0			
characteristic	load	V _{Rk,s,eq}	[kN]	8,5	15,3	21,0	22,4			
pull-out failu	re									
characteristic tension load in cracked concrete C20/25 N _{Rk,p,eq} [kN]				12,0	≥ N ⁰ _{Rk,c,eq}					
concrete con	e failure									
effective anch	orage depth	h _{ef}	[mm]	52	68	80	92			
concrete	spacing	S _{cr,N}	[mm]		3 x	h _{ef}				
cone failure	edge distance	C _{cr,N}	[mm]		1,5	x h _{ef}				
installation fac	ctor	γ _{inst}	[-]		1	,0				
concrete pry	out failure (pry-	out)								
k-Factor k ₈		[-]	1,0		2,0	<u> </u>				
concrete edg	e failure									
effective lengt	h of anchor	I _f = h _{ef}	[mm]	52	68	80	92			
outside diame	ter of anchor	d _{nom}	[mm]	8	10	12	14			

ESSVE concrete screw EUS2, EUSA4, EUSHCR	350 9970 997
Performances	Annex C 4
Characteristic values for seismic category C1	



Table C6: Characteristic values of resistance to fire exposure

Anchor size EUS2, EUSA4, EUSHCR				6		8			10			12			14		
Nominal embedment depth h _{nom} [mm]			1	2	1	2	3	1	2	3	1	2	3	1	2	3	
			40	55	45	55	65	55	75	85	65	85	100	75	100	115	
steel failure fo	r tension- and	d shear load	l (F _{Rk,s,fi}	= N _R	k,s,fl =	V _{Rk,s,}	11)										
Fire resistance class																	
R30		F _{Rk,s,fi30}	[kN]	0,9		2,4			4,4		7,4			10,3			
R60		F _{Rk,s,fi60}	[kN]	0,8		1,7			3,3		5,8			8,2			
R90	Characteristic	F _{Rk,s,fi90}	[kN]	0,6		1,1			2,3		4,2		5,9				
R120		F _{Rk,s,fi120}	[kN]	0,4		0,7			1,7		3,4		4,8				
R30	Resistance	M ⁰ Rks,,fi30	[Nm]	0,7		2,4			5,9		12,3		20,4				
R60		M ⁰ _{Rk,s,fi60}	[Nm]	0,6		1,8			4,5		9,7		15,9				
R90		M ⁰ _{Rk,s,fi90}	[Nm]	0,5		1,2			3,0			7,0			11,6		
R120		M ⁰ Rks,,fi120	[Nm]	0,3		0,9			2,3		5,7		9,4				
edge distance	HEDRICK'S		, venez											Mer All	建辉		Mark
R30 - R120	C _{cr, fi}			[mm	1	2 x h _{ef}											
spacing					Mari											THE BA	
R30 - R120	S _{cr, fi}			[mm]	4 x h _{ef}											

The characteristic resistance to fire exposure for pull-out failure, concrete cone failure, concrete pry-out failure and concrete edge failure shall be calculated according to EN 1992-4. If no value for $N_{Rk,p}$ is given, in equation D.4 and D.5 value of $N_{Rk,p}^0$ shall be inserted instead of $N_{Rk,p}$.

ESSVE concrete screw EUS2, EUSA4, EUSHCR	
Performances	Annex C 5
Characteristic values of resistance to fire exposure	