## Area of Application

ESSVE Blind rivet is a very useful fastener that gives designers immense variation opportunities in product design and material selection.

## Description

ESSVE Blind rivet is easy to fit using hand tools or pneumatic tools, it gives a strong, vi-bration-proof joint with low-on-site costs. The
selection of stainless A2 grade reduces the risk of corrosion for the installation.

## Installation

ESSVE Blind rivet is mounted from one side of the work piece, in drilled or punched holes that should be approx. 0.1 mm larger than the rivet diameter.

## Specification

| Material | Stainless A2 | Stainless A2 - ribbed |
| :--- | :--- | :--- |
| Corrosion categories | C4 | C4 |

## Strength data

| $\varnothing \mathrm{mm}$ | Shear stress N | Tensile load N |
| :--- | :--- | :--- |
| 3.2 | 1900 | 2500 |
| 4.0 | 2900 | 3650 |
| 4.8 | 4200 | 5300 |

All strength data are average values and are produced from test series and rivet quantity. We recommend that you use these values only as a guide, since many factors other than strength values can affect the riveting result. We recommend that you also test the rivet in your own application to determine the exact function.

## Pressure tight blind rivet stainless A2/A2, pan head

| Ø mm | Shear stress N | Tensile load N |
| :--- | :--- | :--- |
| 3.2 | 2000 | 2200 |
| 4.0 | 3000 | 3500 |
| 4.8 | 4000 | 4400 |
| All strength data are average values and are produced from test series and rivet quantity. We recommend <br> that you only use these values only as a guide, since many factors other than strength values can affect the <br> riveting result. We recommend that you also test the rivet in your own application to determine the exact <br> function. |  |  |

## Type ALT/A2

|  | Dimension d x L mm |  |  |  |  |  |  |  | Pack. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Item no. |  | Grip area mm | dk mm | $\frac{k}{\mathrm{~mm}}$ | dm <br> mm | Rec. drill mm | $\begin{aligned} & \text { ESSBOX } \\ & \text { size } \end{aligned}$ | $\begin{aligned} & \text { Oty/ } \\ & \text { pack. } \end{aligned}$ | large pack. |
| 66127 | $3.2 \times 6.0$ | 0.5-1.5 | 6.2 | 1.0 | $\begin{aligned} & 1.8 \\ & 5 \end{aligned}$ | 3.3 | 204 | 825 | 6 |
| 66129 | $3.2 \times 8.0$ | 1.0-3.0 | 6.2 | 1.0 | $\begin{aligned} & 1.8 \\ & 5 \end{aligned}$ | 3.3 | 204 | 800 | 6 |
| 66131 | $3.2 \times 9.5$ | 2.5-5.0 | 6.2 | 1.0 | $\begin{aligned} & 1.8 \\ & 5 \end{aligned}$ | 3.3 | 204 | 775 | 6 |
| 66133 | $4.0 \times 8.0$ | 1.5-3.0 | 7.5 | 1.4 | 2.3 | 4.1 | 204 | 600 | 6 |
| 66135 | $4.0 \times 9.5$ | 3.0-5.0 | 7.5 | 1.4 | 2.3 | 4.1 | 204 | 550 | 6 |
| 66137 | $4.0 \times 12.0$ | 4.5-6.5 | 7.5 | 1.4 | 2.3 | 4.1 | 204 | 500 | 6 |
| 66139 | $4.8 \times 8.0$ | 1.5-3.0 | 7.5 | 1.7 | 2.9 | 4.9 | 304 | 750 | 4 |
| 66141 | $4.8 \times 9.5$ | 3.0-5.0 | 7.5 | 1.7 | 2.9 | 4.9 | 304 | 700 | 4 |
| 66143 | $4.8 \times 12.5$ | 4.5-6.5 | 7.5 | 1.7 | 2.9 | 4.9 | 304 | 600 | 4 |

